

Date: Thursday, 3/30/2006 10:07:18 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPRING
Job Number	: 26458		
Estimate Number	: 12151		
P.O. Number	: N/A	Part Number	: D2373
This Issue	: 3/30/2006 S.O. No. : N/A	Drawing Number	: D2373 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 4/10/2006
Checked & Approved By	: <u>06.03.30</u>	Qty:	25
Comment	: Est. Rev B 99.04.12 Updated from hand written IPP DM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MSS025	Spring Steel 0.025 thick
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Comment: Qty.: 0.2407 f(s)/Unit Total : 2.4066 f(s)
 Spring Steel 0.025 thick
 Material : Spring Steel, 0.025" thick
 Batch M100650

FF 06-04-12

25

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut blanks: 2.75: long x 0.375" wide
 Drill hole as per Dwg D2373
 Deburr
 Form as per Dwg D2373

FF 06.04.12

25

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 5742

5.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 Inspection Level 21

06/04/18

25

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *SD* Date: 06/04/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

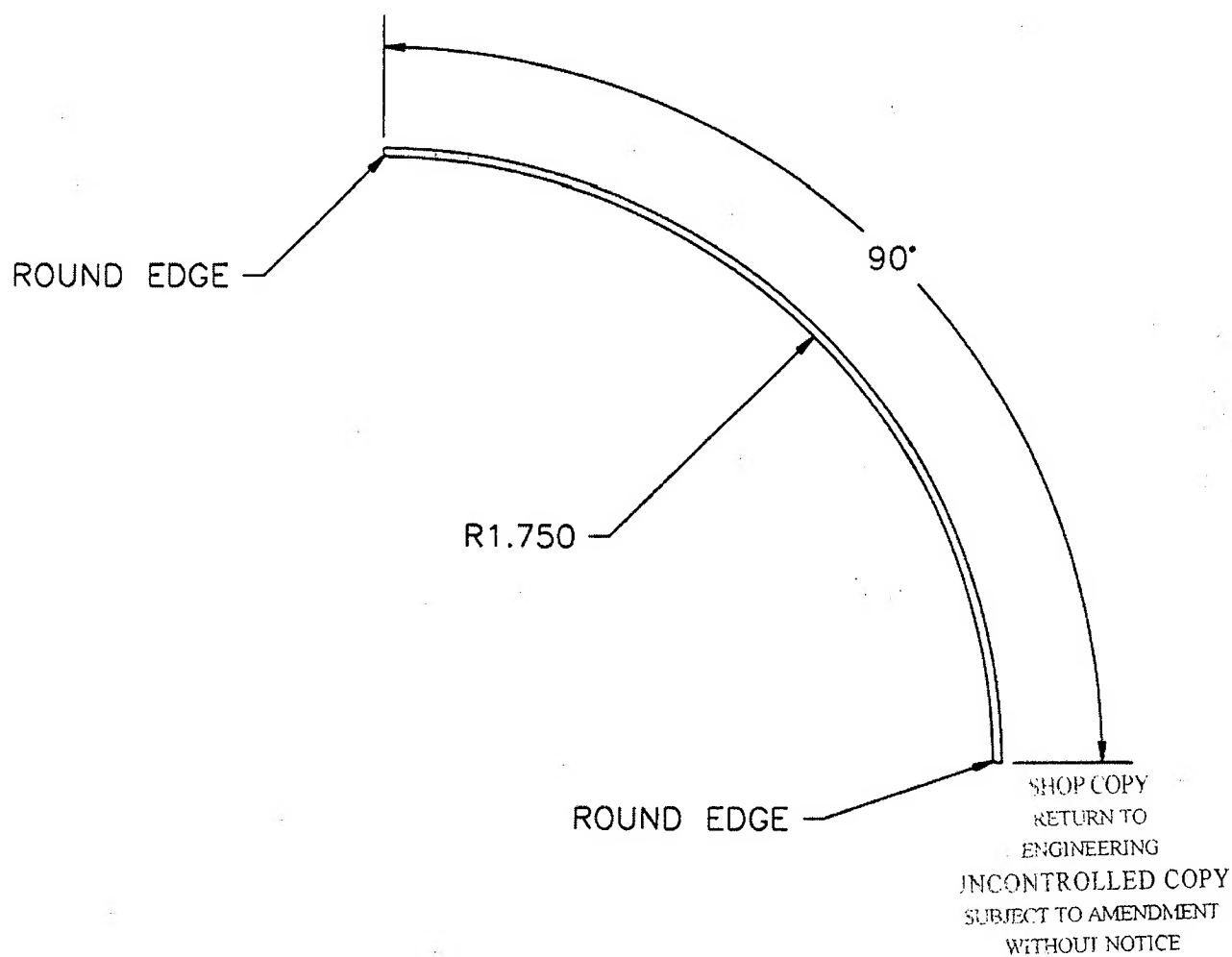
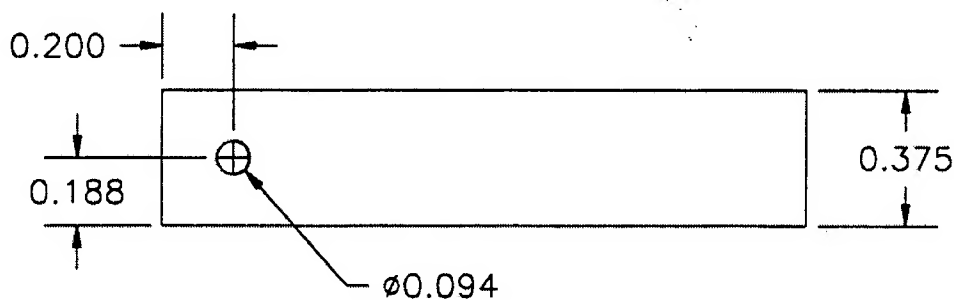
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>BW</i>	<i>BW</i>	D2373	SHEET 1 OF 1
DATE	TITLE		SCALE
95:02:23	SPRING		2:1



MATERIAL: SPRING STEEL 0.025 THICK

WORK ORDER
NO. *26458*